





# Hammer Unions

Hammer Unions are widely used throughout the pipe connection of energy industry.

Whole structure is easy to disassembly, install, and convenient maintenance.

Luxe offers a full line of Hammer Unions available in butt weld, threaded, blind or sour gas.

Each union is thoroughly inspected to ensure long, dependable service in the most extreme conditions.

1. Steel material meeting ASTM and / or AISI standards.
2. Range from 1" to 8" with cold working pressures from 500 to 15,000 PSI.
3. Color coded for quick identification.
4. Fully interchangeable with most major brands of Hammer Unions.
5. Rigorous inspection checks throughout Manufacturing.
6. BSP or NPT thread unions can be supplied upon request.



## Luxe Hammer unions/Clamp hub availability reference chart

**Fig.100**


Connection Female	Connection male	Pressure Rating		Size									
		Cold working	Test	1"	1-1/2"	2"	2-1/2"	3"	4"	5"	6"	8"	
SUB×NPT	SUB×NPT	1,000	1,500			✓	✓	✓	✓	✓	✓	✓	✓
BW SUB	Blind	1,000	1,500			✓		✓	✓	✓	✓		
SUB×NPT	Blind	1,000	1,500			✓		✓	✓	✓	✓		
SUB×NPT	Dust Cap	1,000	1,500					✓	✓	✓			

**Fig.200**


Connection Female	Connection male	Pressure Rating		Size									
		Cold working	Test	1"	1-1/2"	2"	2-1/2"	3"	4"	5"	6"	8"	
SUB×NPT	SUB×NPT	2,000	3,000	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
BW SUB	BW SUB	2,000	3,000									✓	
Blind	BW SUB	2,000	3,000			✓		✓	✓	✓	✓		
SUB×NPT	Dust Cap	2,000	3,000			✓							

**Fig.206**


Connection Female	Connection male	Pressure Rating		Size									
		Cold working	Test	1"	1-1/2"	2"	2-1/2"	3"	4"	5"	6"	8"	
SUB×NPT	SUB×NPT	2,000	3,000	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
SUB×NPT	Blind	2,000	3,000		✓								
Dust Cap	SUB×NPT	2,000	3,000		✓					✓			
BW SUB	BW SUB	2,000	3,000							✓			
BW SUB	Blind	2,000	3,000							✓			

**Fig.207**


Connection Female	Connection male	Pressure Rating		Size									
		Cold working	Test	1"	1-1/2"	2"	2-1/2"	3"	4"	5"	6"	8"	
BW SUB	Blanking union	2,000	3,000									✓	



## Luxe Hammer unions/Clamp hub availability reference chart

**Fig.602**


Connection		Pressure Rating		Size								
Female	male	Cold working	Test	1"	1-1/2"	2"	2-1/2"	3"	4"	5"	6"	8"
SUB×NPT	SUB×NPT	6,000	9,000	✓	✓	✓		✓	✓			
BW SUB	BW SUB	6,000	9,000	✓	✓							
BW SUB	Blind	6,000	9,000				✓		✓	✓		

**Fig.1002**


Connection		Pressure Rating		Size								
Female	male	Cold working	Test	1"	1-1/2"	2"	2-1/2"	3"	4"	5"	6"	8"
SUB×NPT	SUB×NPT	10,000	1,500	✓		✓		✓	✓			
BW SUB	BW SUB	10,000	1,500	✓		✓		✓	✓			

**Fig.1502**


Connection		Pressure Rating		Size								
Female	male	Cold working	Test	1"	1-1/2"	2"	2-1/2"	3"	4"	5"	6"	8"
SUB×NPT	SUB×NPT	15,000	22,500	✓	✓	✓		✓				
BW SUB	BW SUB	15,000	22,500	✓	✓	✓		✓	✓	✓	✓	✓

**Claw Hub**


Connection		Pressure Rating		Size								
Female	male	Cold working	Test	1"	1-1/2"	2"	2-1/2"	3"	4"	5"	6"	8"
BW×BW							✓		✓	✓	✓	✓





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